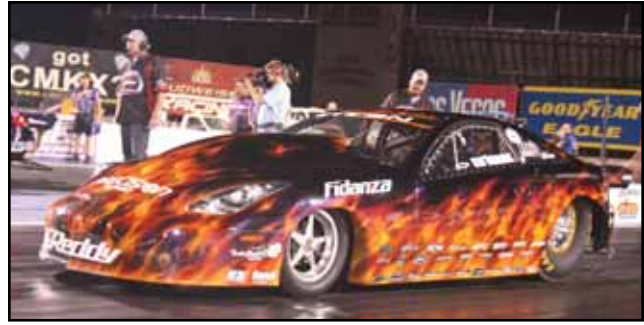


# THE WORLD'S FASTEST SPORT COMPACT COMPETITORS RELY ON ARP FASTENERS!



Hubie Fuh's amazing Mini features ARP



Titan Motorsports Toyota on the starting line.

## CONNECTING ROD BOLTS

ARP manufactures replacement rod bolts for many popular import and domestic Sport Compact engines that are made of premium grade 8740 chrome moly steel and heat treated to a nominal tensile strength of **200,000 psi**. Threads are rolled after heat treat to ensure optimum fatigue strength. They are far superior to OEM fasteners in terms of durability and service life – fully capable of handling the extra stress of high combustion pressure engines. For extreme applications, rod bolts made of special ARP2000 material (rated at a **220,000 psi** nominal tensile strength) are available, including those with the patented Wave-Loc design. Special high strength bolts also available for aftermarket connecting rods. Call for details.

### TECH TIP: Measuring Rod Bolt Stretch

The most accurate method of obtaining the correct torque load on a connecting rod bolt is through measuring the amount of bolt stretch. This is preferred to using a torque wrench. *See chart on page 25* for the appropriate amount to stretch a rod bolt over its relaxed state. ARP's rod bolt stretch gauge (*see page 88*) can also be used to determine the condition of a rod bolt. If it has permanently stretched .001" or more, the bolt has been compromised beyond its yield. Replace it immediately! Use the rod bolt stretch chart *on page 28* (or a version thereof) to keep track of the bolt's length at installation and prior to removal.

Application	Head Style	Hi-Perf 8740 (complete)	Hi-Perf 8740 (2-PC)	HP Wave 8740 (complete)	HP Wave 8740 (2-PC)	Pro Wave ARP2000 (complete)	Pro Wave ARP2000 (2-PC)	Pro Series ARP2000 (complete)	Pro Series ARP2000 (2-PC)
<b>ALFA ROMEO</b>									
2.0L GTV	A	126-6101							
<b>BMC/TRIUMPH/ROVER</b>									
A Series 3/8"	J	206-6001	206-6021						
A & B Series 11/32"	C	206-6002							
B-Series (1964-68) 18GB & 18GF 3/8"	E	206-6003							
K-Series	E	206-6007							
1.3L & 1.5L Spitfire	E							206-6004	
2.0L GT6 & 2.5L TR6	E							206-6005	
2.0L SOHC TR7	K	206-6006							
<b>BMW</b>									
1.6L Mini Cooper M8 x 43MM UHL	E	206-6008							
2.3L (S14) M11 x 41 MM UHL	E							201-6104	
2.5L (M50/M50TU) inline 6 M9 x 53MM UHL	E							201-6301	
3.0L (S50 EURO) inline 6 M10 x 45MM UHL	E							201-6102	
3.2L (S54) inline 6 M11 x 47MM UHL	E							201-6103	
4.4L (M62/M62TU) V8 M9 x 53MM UHL	E							201-6302	
<b>FORD, 4 AND 6-CYLINDER</b>									
1.6L CVH M8	E	151-6004							
1.6L Zetec M8	E	151-6003	151-6023						
1.8L Duratec	E							251-6202	
2.0L DOHC Cosworth Sierra/Escort	E							251-6301	
2.0L RS 2000 M8	E							251-6201	251-6222
2.0L Zetec M9	E	151-6005							
2000cc Pinto	D	151-6001	151-6021						
2300cc Pinto	F	151-6002	151-6022			251-6402	251-6422		
2.8L & 2.9L V6	B	153-6001							
<b>HOLDEN</b>									
11/32"	B	205-6002							
3/8"	B	205-6001							